

ITEM #	QTY	Part #	PART TITLE
-1	1	RB 92700-10360-041-1	PACKAGING ASSY
-4	1	RB 92700-10360-041-4	CONTENT PLACARD
-5	1	RB 92700-10360-041-5	STEP TORQUE ADAPTER 1
-6	1	RB 92700-10360-041-6	PUSHER
-7	1	RB 92700-10360-041-7	HOLDING FIXTURE
-8	1	RB 92700-10360-041-8	SHORT EXTENSION
-9	1	RB 92700-10360-041-9	LONG EXTENSION
-10	1	RB 92700-10360-041-10	STEP TORQUE ADAPTER 2
-11	1	RB 92700-10360-041-11	STEP TORQUE ADAPTER 3
-12	1	RB 92700-10360-041-12	ANGLED STEP TORQUE ADAPTER 1
-13	1	RB 92700-10360-041-13	ANGLED STEP TORQUE ADAPTER 2
-14	1	RB 92700-10360-041-14	ANGLED STEP TORQUE ADAPTER 3
-15	1	RB 92700-10360-041-15	ANGLED STEP TORQUE ADAPTER 4
-16	1	RB 92700-10360-041-16	TORQUE ADAPTER 1
-17	1	RB 92700-10360-041-17	TORQUE ADAPTER 2
-18	1	RB 92700-10360-041-18	ANGLED TORQUE ADAPTER 1
-19	1	RB 92700-10360-041-19	ANGLED TORQUE ADAPTER 2
-20	1	RB 92700-10360-041-20	ANGLED TORQUE ADAPTER 3
21	1	RB41011	DART PLACARD
22	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

**RB 92700-10360-041 ADAPTER KIT**

B	-12 TOOL PART # WAS RB 92700-10363-041 IS RB 92700-10360-041 -5, -6, -8 TO -20 ADDED RC 40-50 HEAT TREAT. REMOVED DOT MARK NOTE -20 REMOVED NOTE FOR PRE-HEAT BEFORE BENDING	19-530	KPT
A	NEW ISSUE		KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 1 OF 21
APPROVED	VTP	TITLE	SCALE
DATE 1/22/2019		ADAPTER KIT	NTS

**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10360-041-2	BOTTOM FOAM
-3	1	RB 92700-10360-041-3	TOP FOAM
23	1	PELICAN #APP-iM2200-E	PELICAN CASE iM2200

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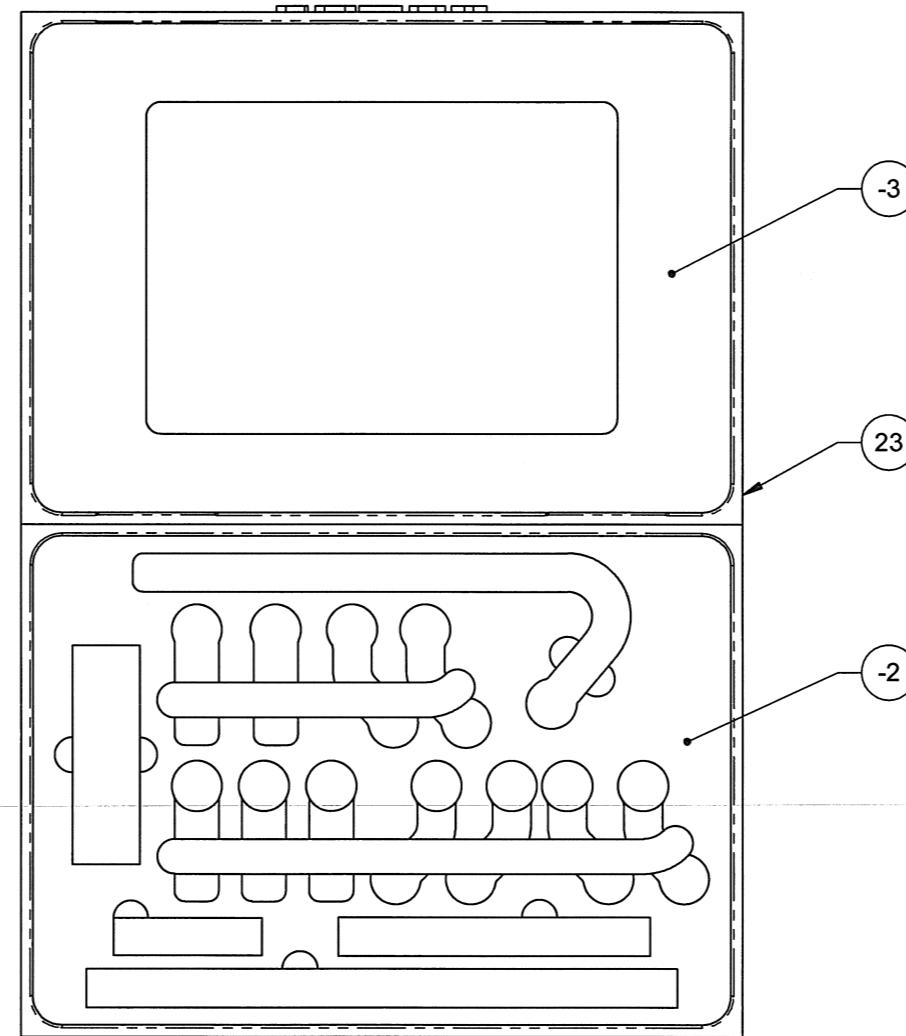
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**RB 92700-10360-041-1 PACKAGING ASSY**

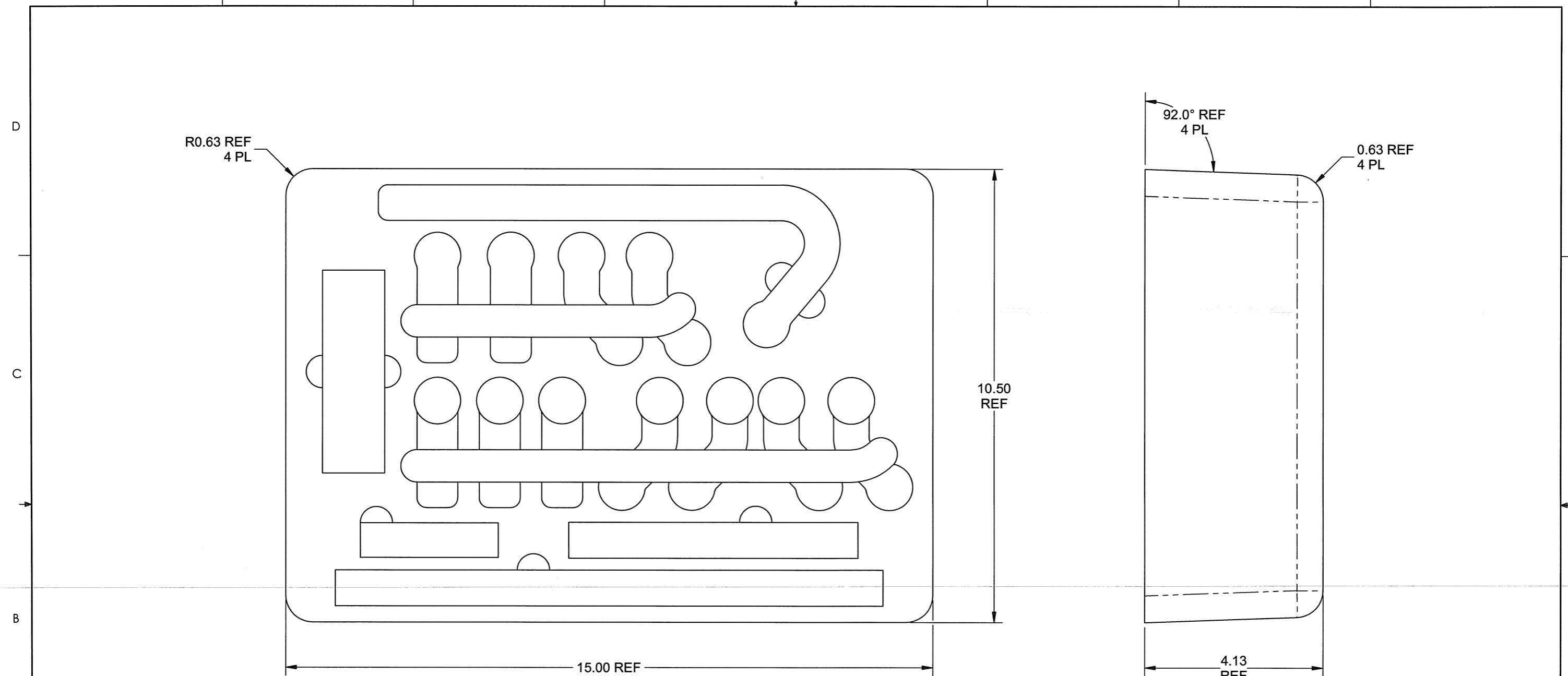
**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	REV. B <b>RB 92700-10360-041</b>	
APPROVED		SHEET 2 OF 21 TITLE <b>ADAPTER KIT</b>	
DATE	1/22/2019	SCALE	NTS

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**RB 92700-10360-041-2 BOTTOM FOAM**

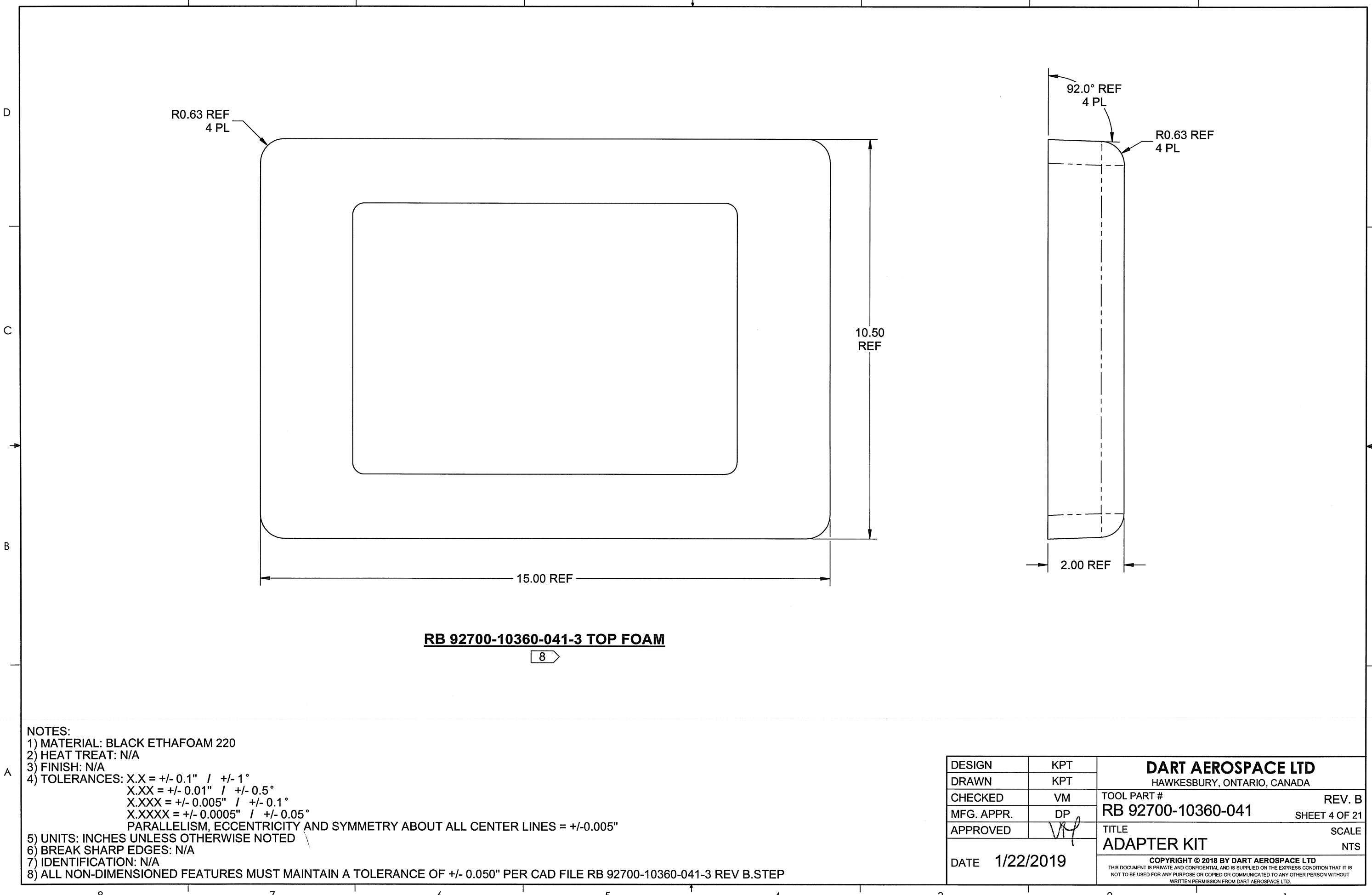
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**NOTES:**

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10360-041-2 REV B.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b>			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	REV. B <b>RB 92700-10360-041</b>			
APPROVED	VM	SHEET 3 OF 21			
DATE 1/22/2019		TITLE	SCALE		
		<b>ADAPTER KIT</b>			
NTS					
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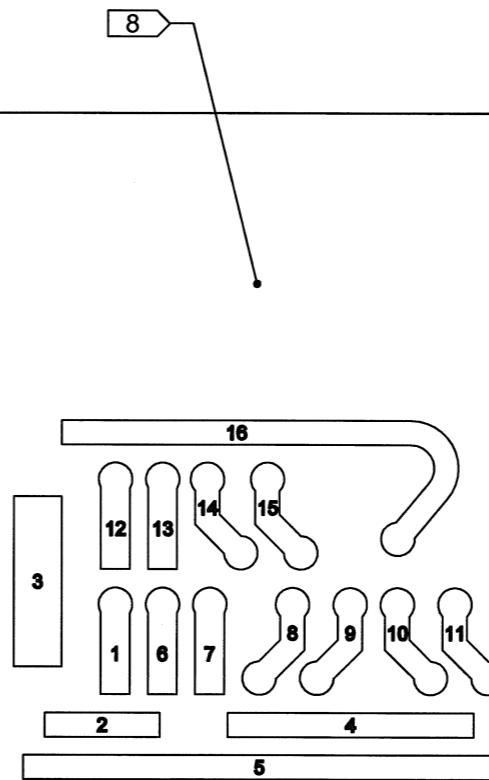
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R0.25  
4 PL**RB 92700-10360-041**

ITEM	P/N	DESCRIPTION	QTY
1	RB 92700-10360-041-5	STEP TORQUE ADAPTER 1	1
2	RB 92700-10360-041-6	PUSHER	1
3	RB 92700-10360-041-7	HOLDING FIXTURE	1
4	RB 92700-10360-041-8	SHORT EXTENSION	1
5	RB 92700-10360-041-9	LONG EXTENSION	1
6	RB 92700-10360-041-10	STEP TORQUE ADAPTER 2	1
7	RB 92700-10360-041-11	STEP TORQUE ADAPTER 3	1
8	RB 92700-10360-041-12	ANGLED STEP TORQUE ADAPTER 1	1
9	RB 92700-10360-041-13	ANGLED STEP TORQUE ADAPTER 2	1
10	RB 92700-10360-041-14	ANGLED STEP TORQUE ADAPTER 3	1
11	RB 92700-10360-041-15	ANGLED STEP TORQUE ADAPTER 4	1
12	RB 92700-10360-041-16	TORQUE ADAPTER 1	1
13	RB 92700-10360-041-17	TORQUE ADAPTER 2	1
14	RB 92700-10360-041-18	ANGLED TORQUE ADAPTER 1	1
15	RB 92700-10360-041-19	ANGLED TORQUE ADAPTER 2	1
16	RB 92700-10360-041-20	ANGLED TORQUE ADAPTER 3	1



7.00

10.00

**RB 92700-10360-041-4 CONTENT PLACARD****NOTES:**

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

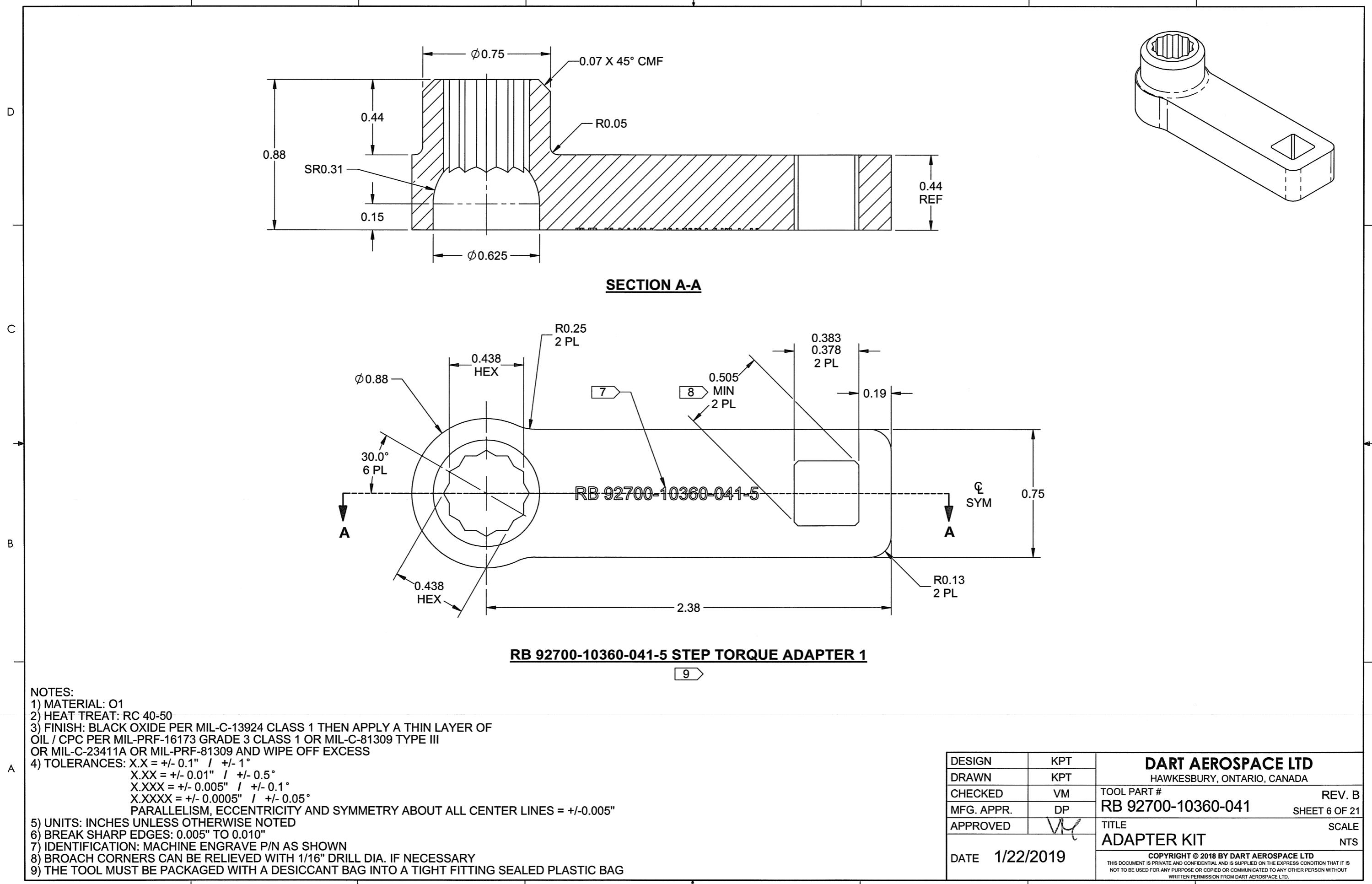
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

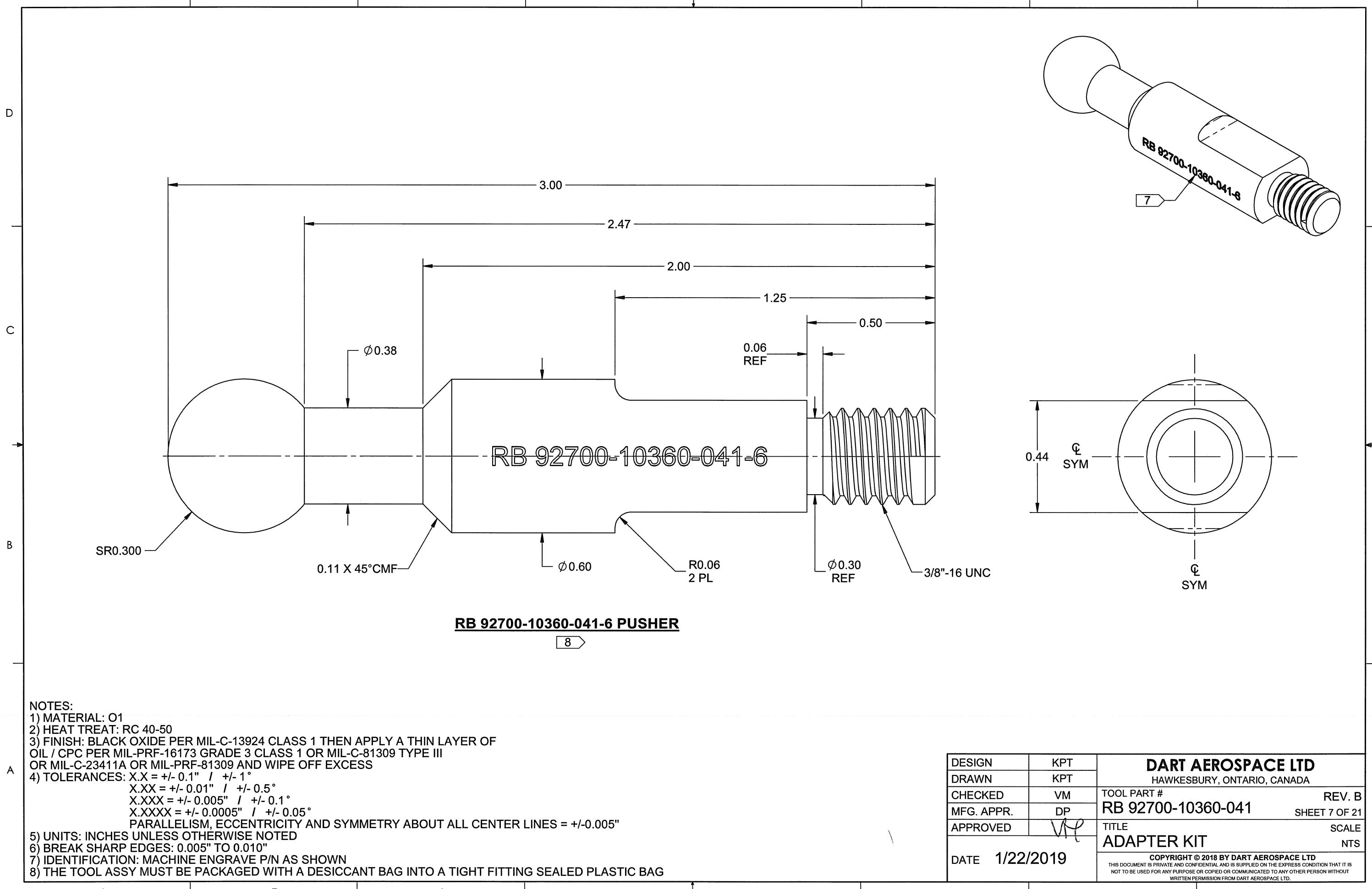
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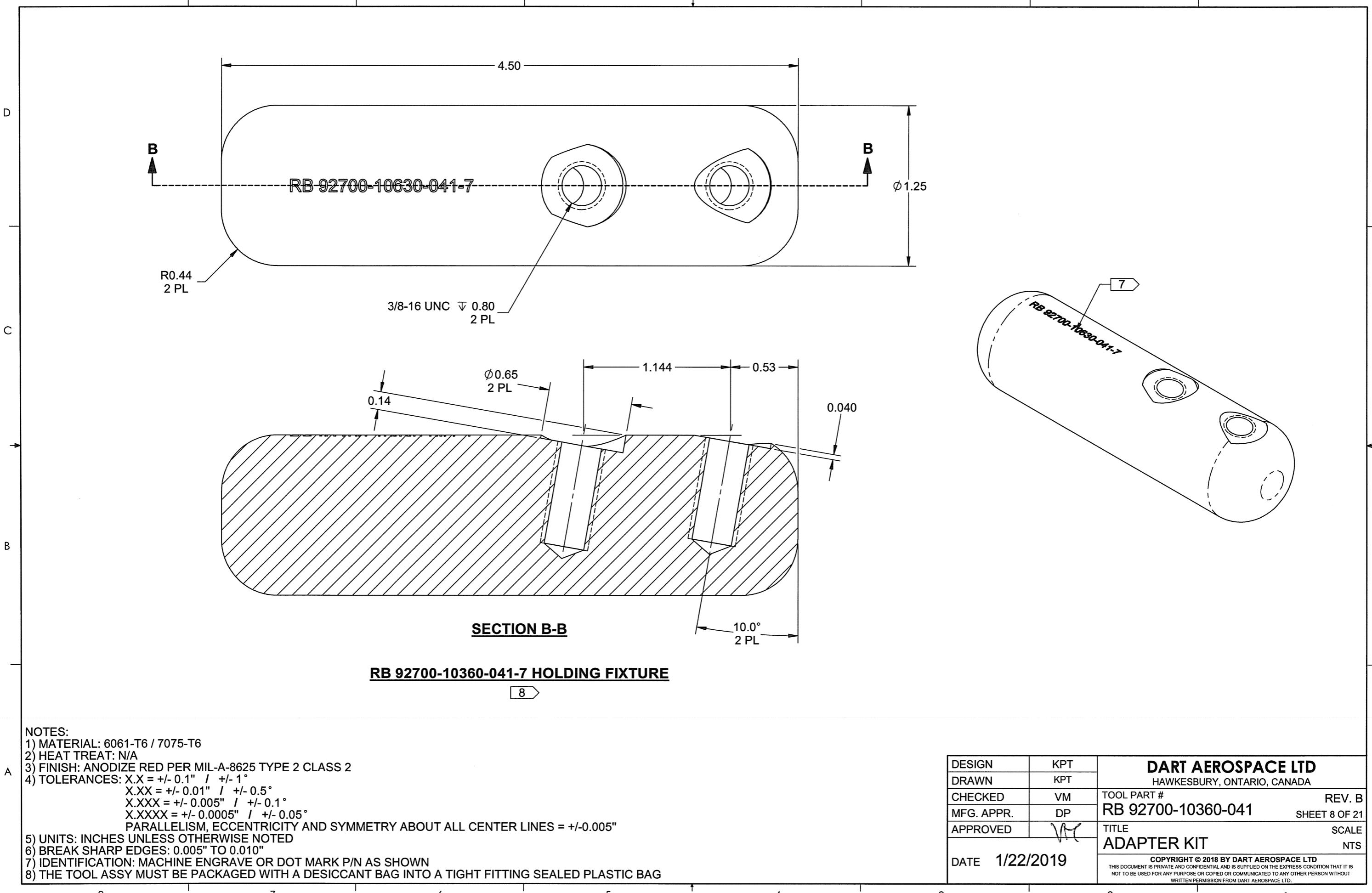
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	VJ	
DATE	1/24/2019	
TOOL PART #	RB 92700-10360-041	REV. B
SHEET	5 OF 21	
TITLE	ADAPTER KIT	SCALE
NTS		
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8 7 6 5 4 3 2 1





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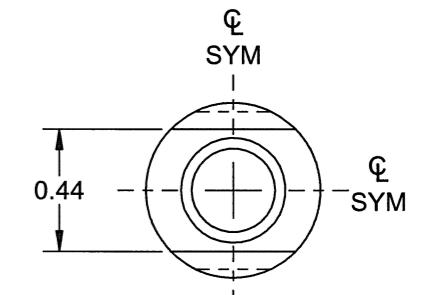
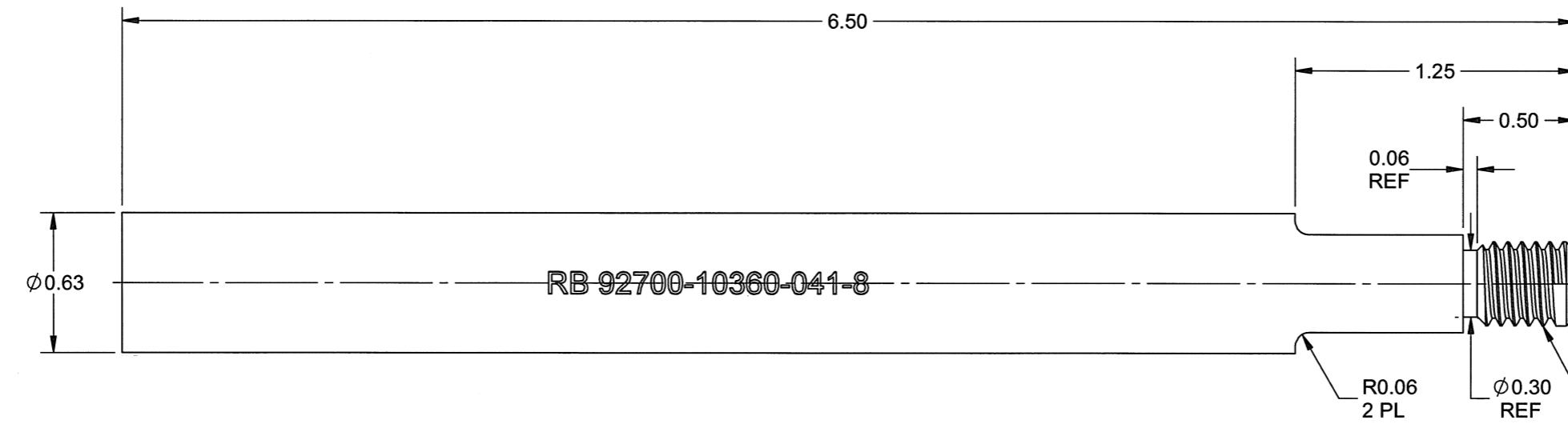
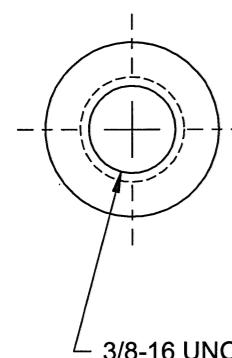
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### RB 92700-10360-041-8 SHORT EXTENSION

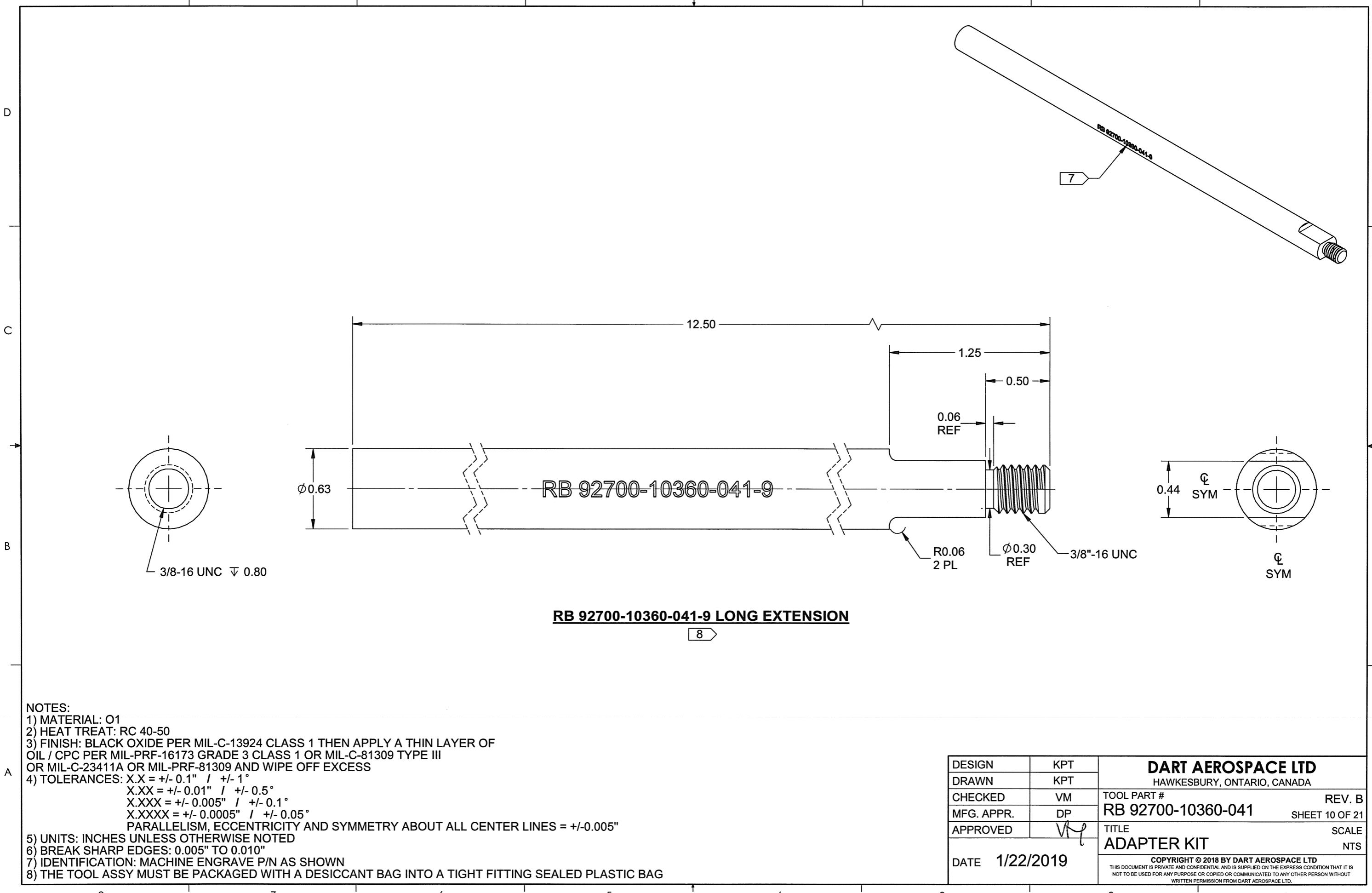
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#### NOTES:

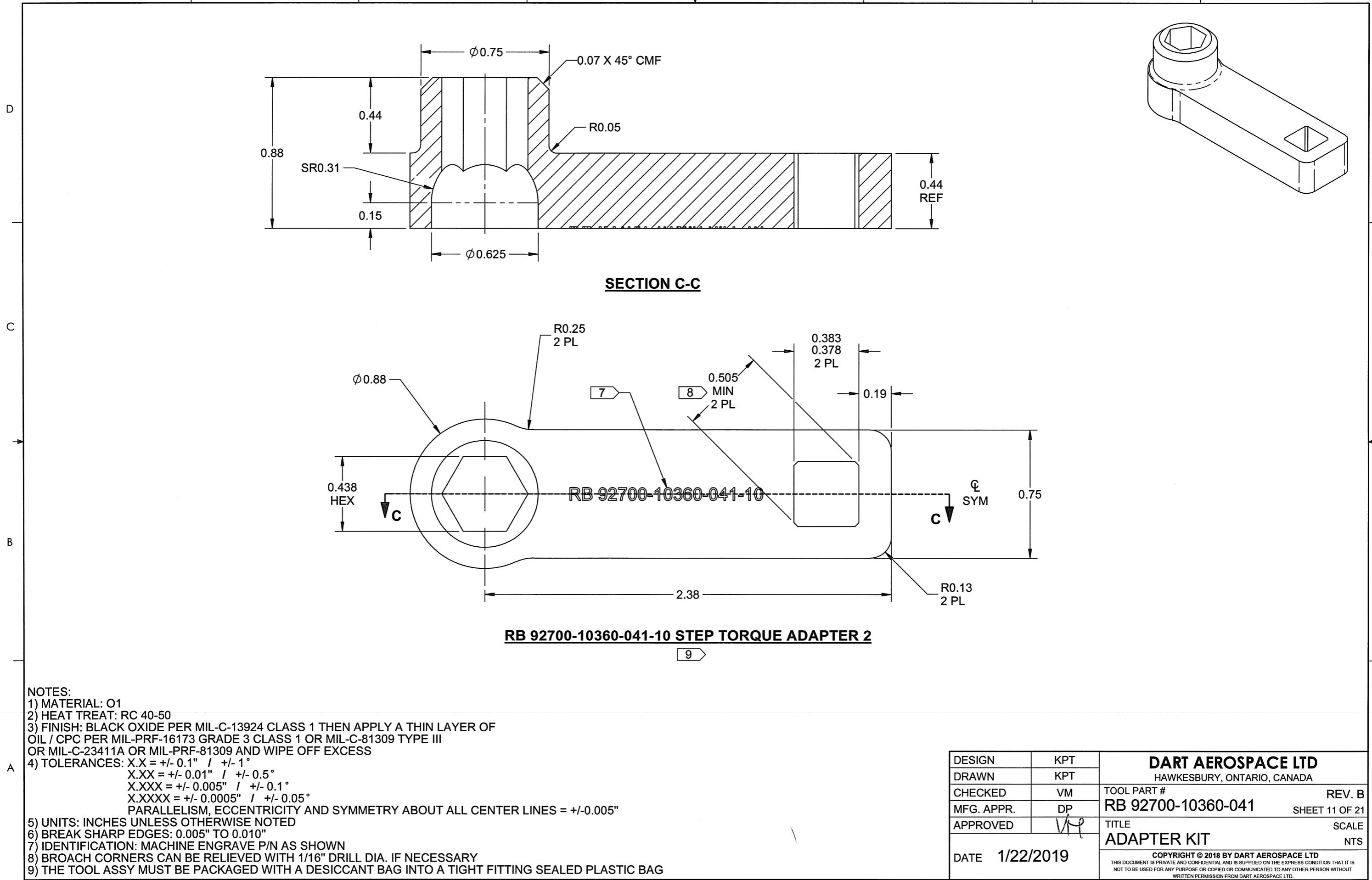
- 1) MATERIAL: O1
- 2) HEAT TREAT: RC 40-50
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	REV. B	
APPROVED	VJ	RB 92700-10360-041	
TITLE		SHEET 9 OF 21	
ADAPTER KIT		SCALE	
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DATE 1/22/2019

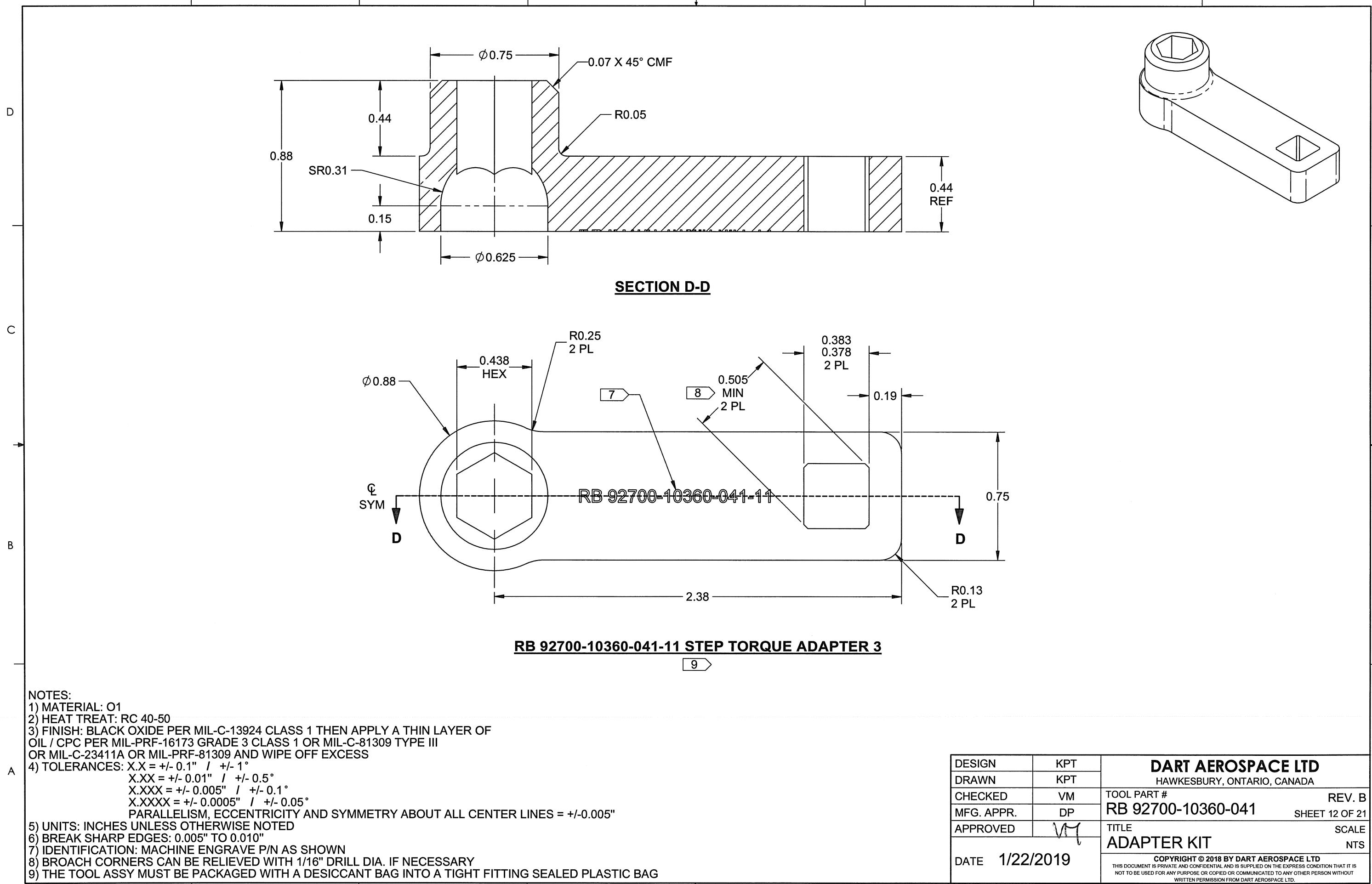


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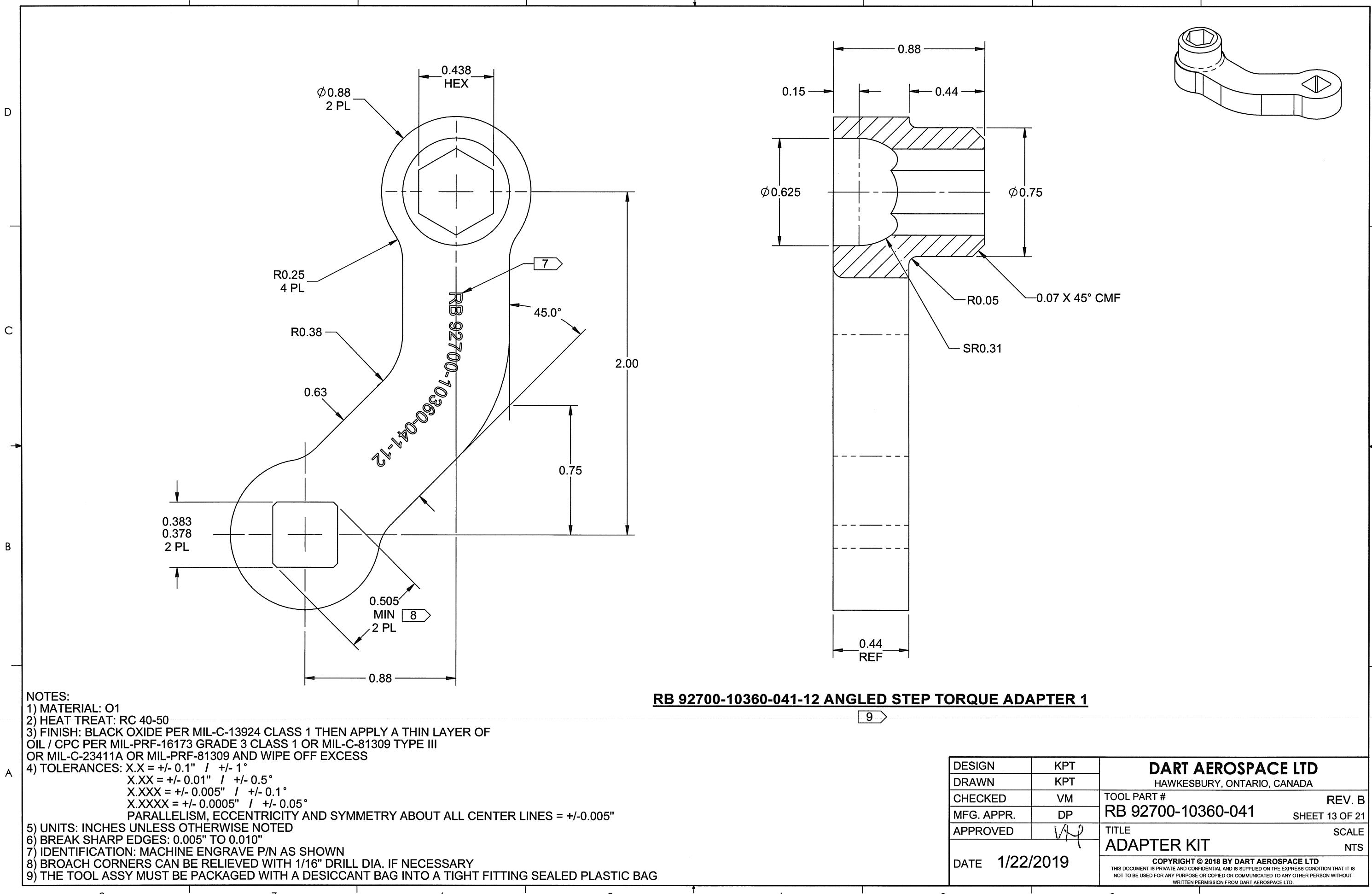


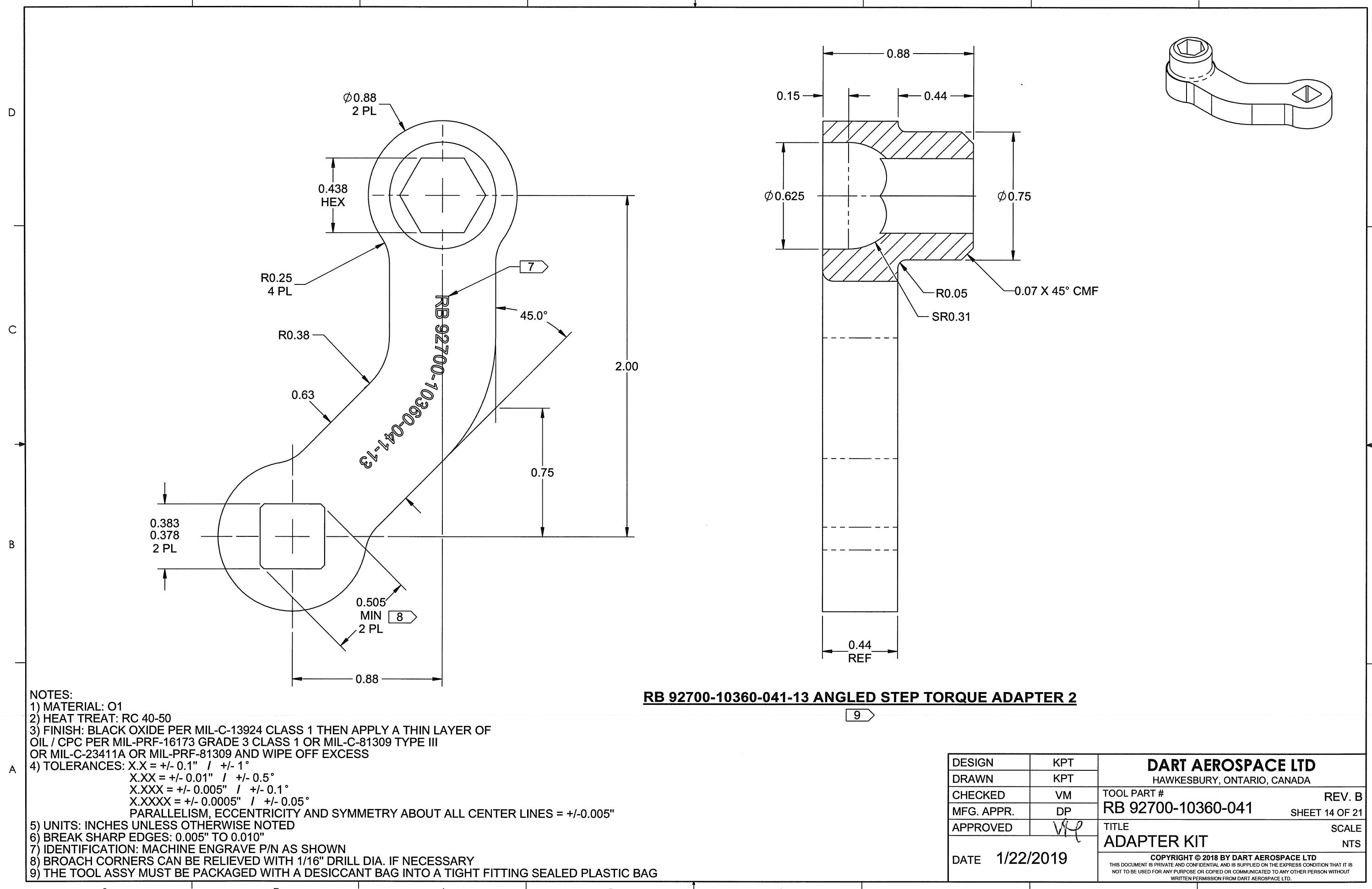
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DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 11 OF 21
APPROVED	<i>VMP</i>	TITLE	SCALE
		ADAPTER KIT	NTS
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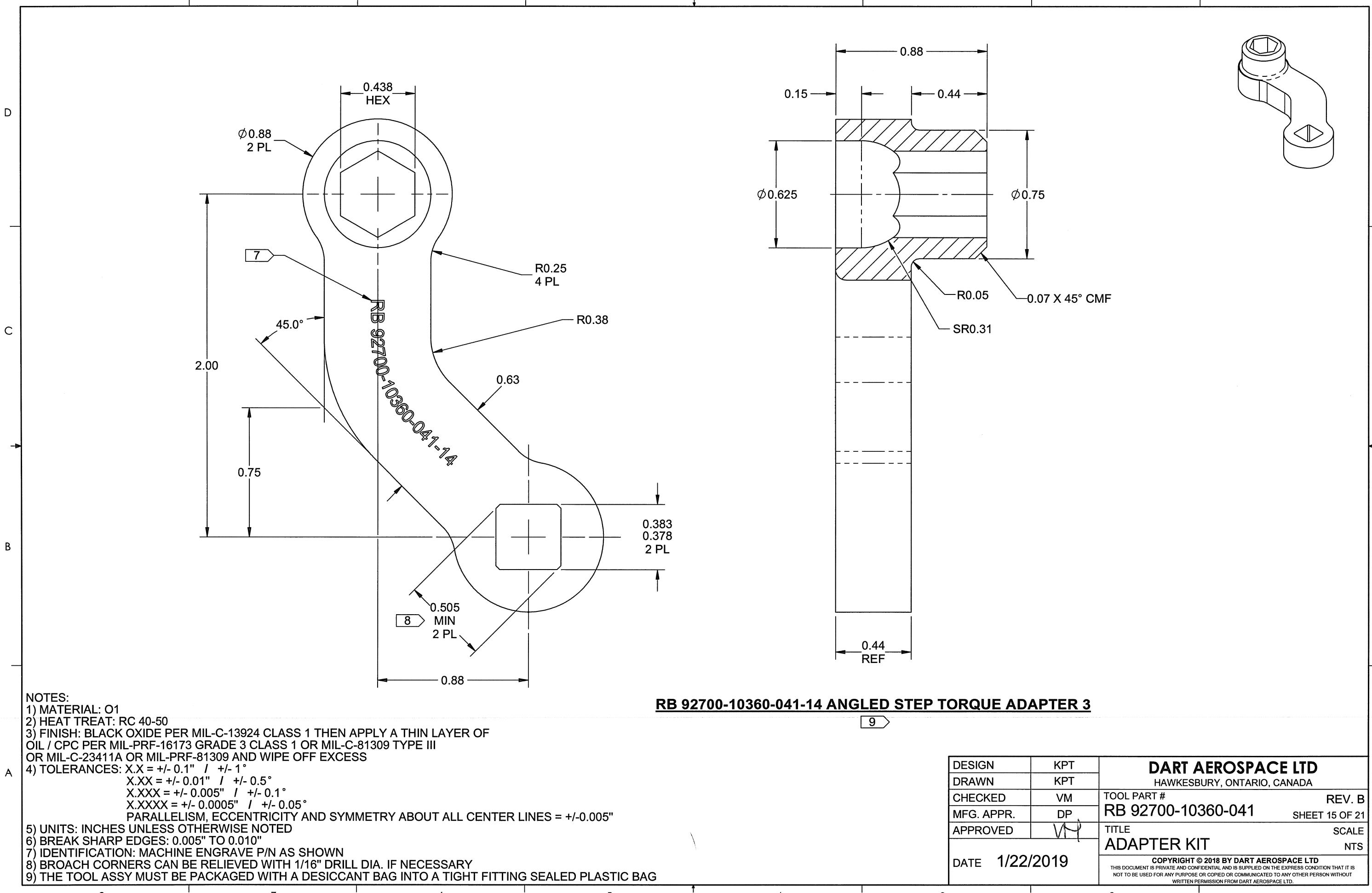
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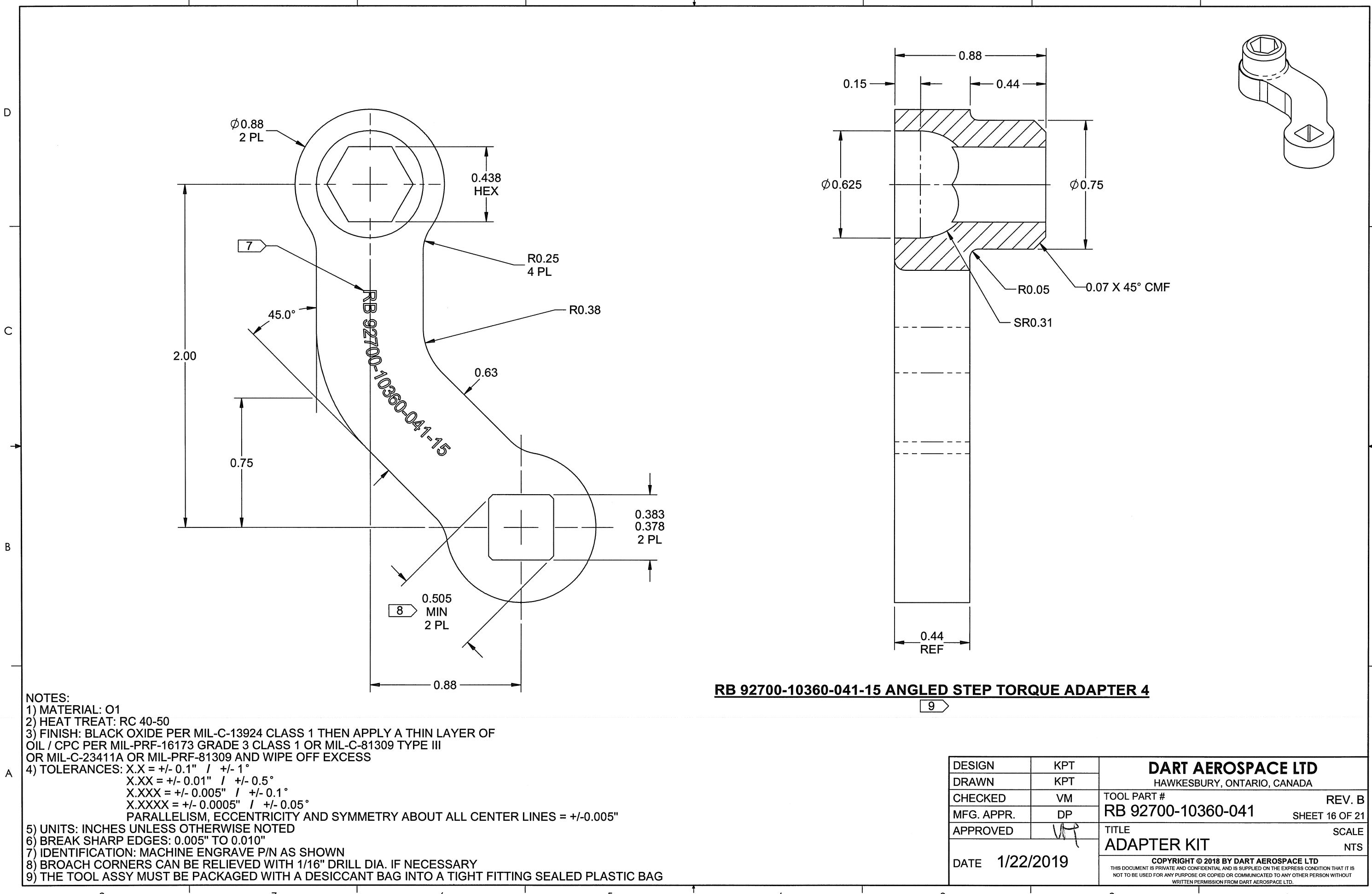


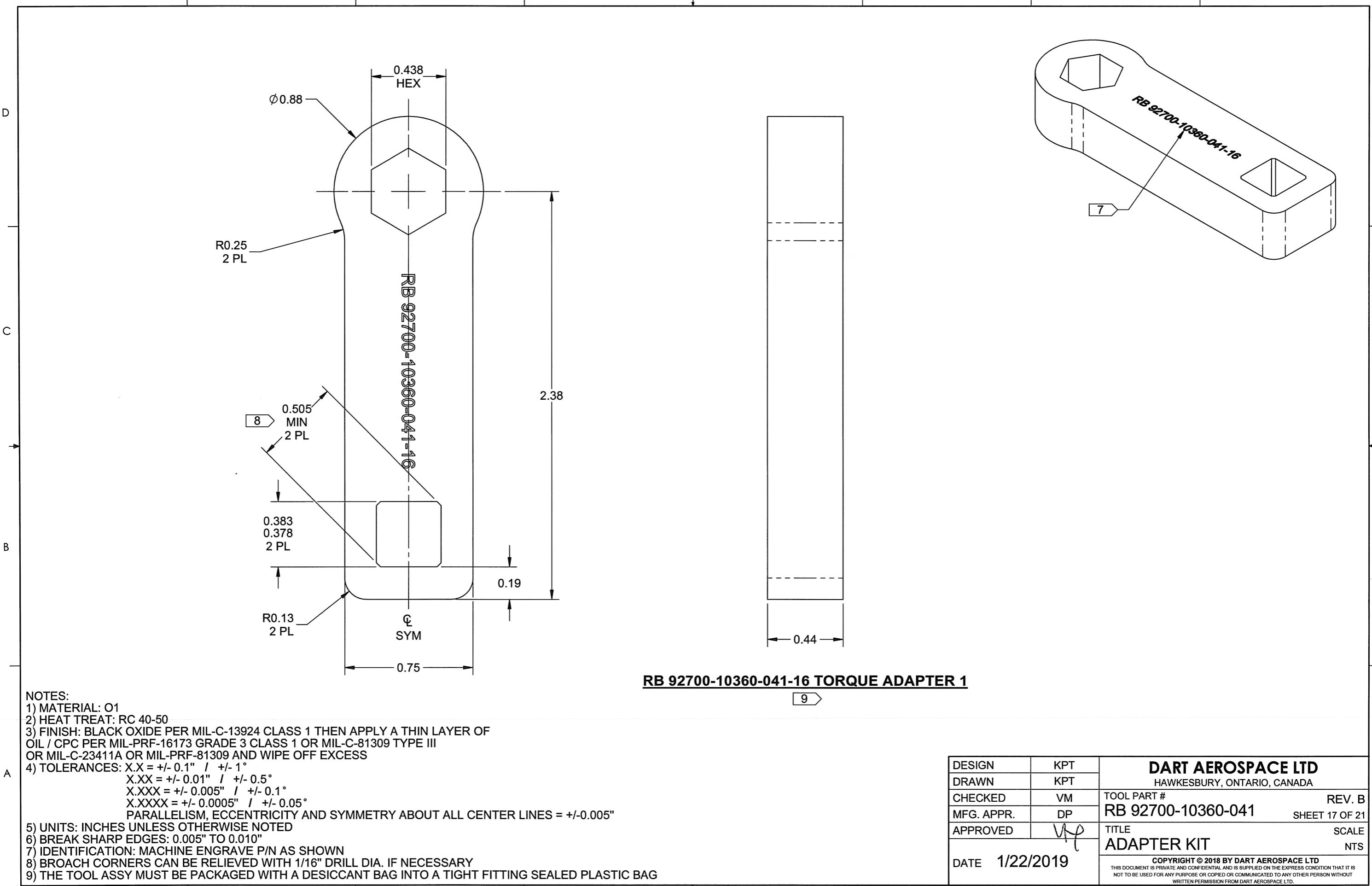
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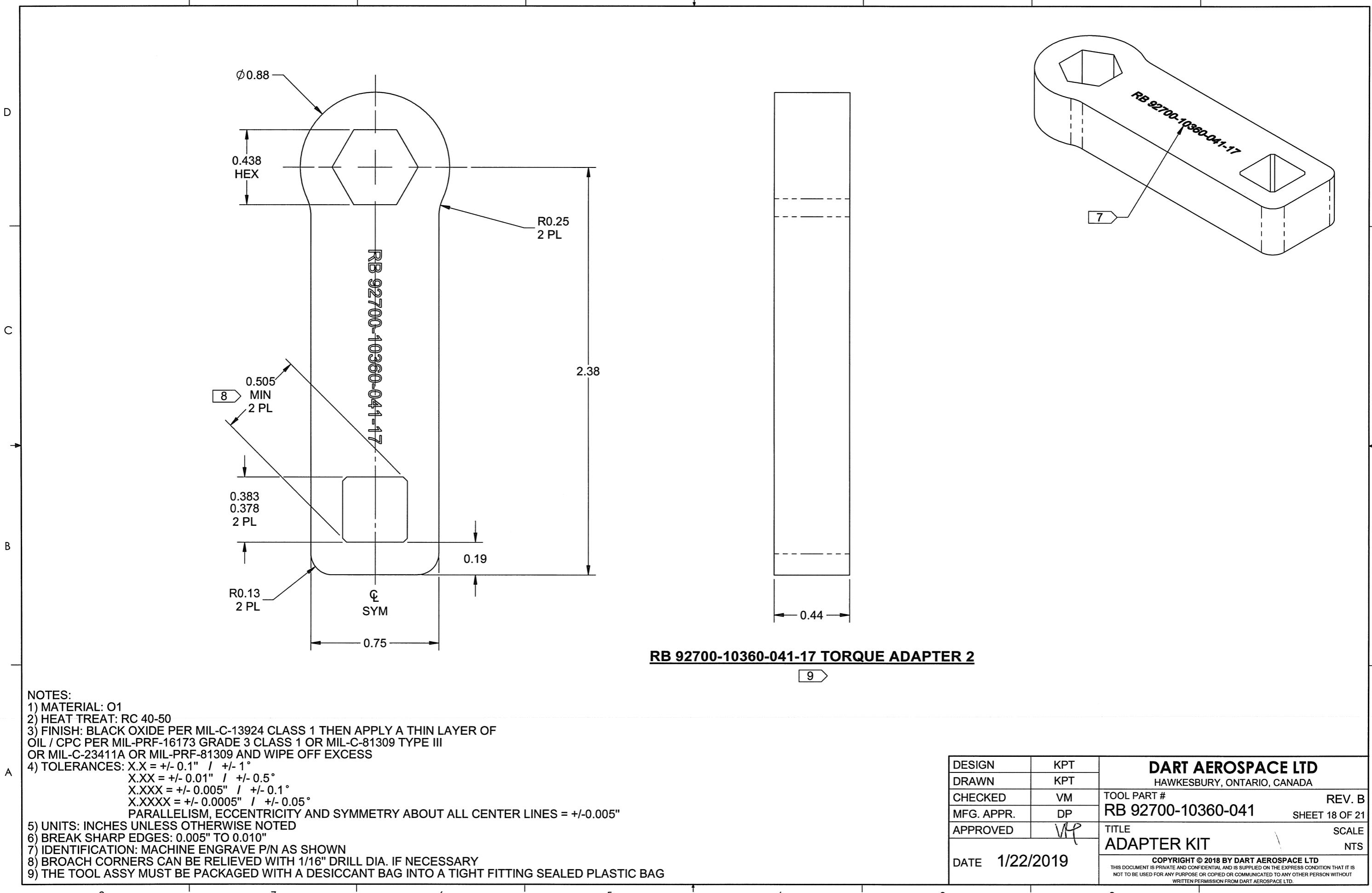


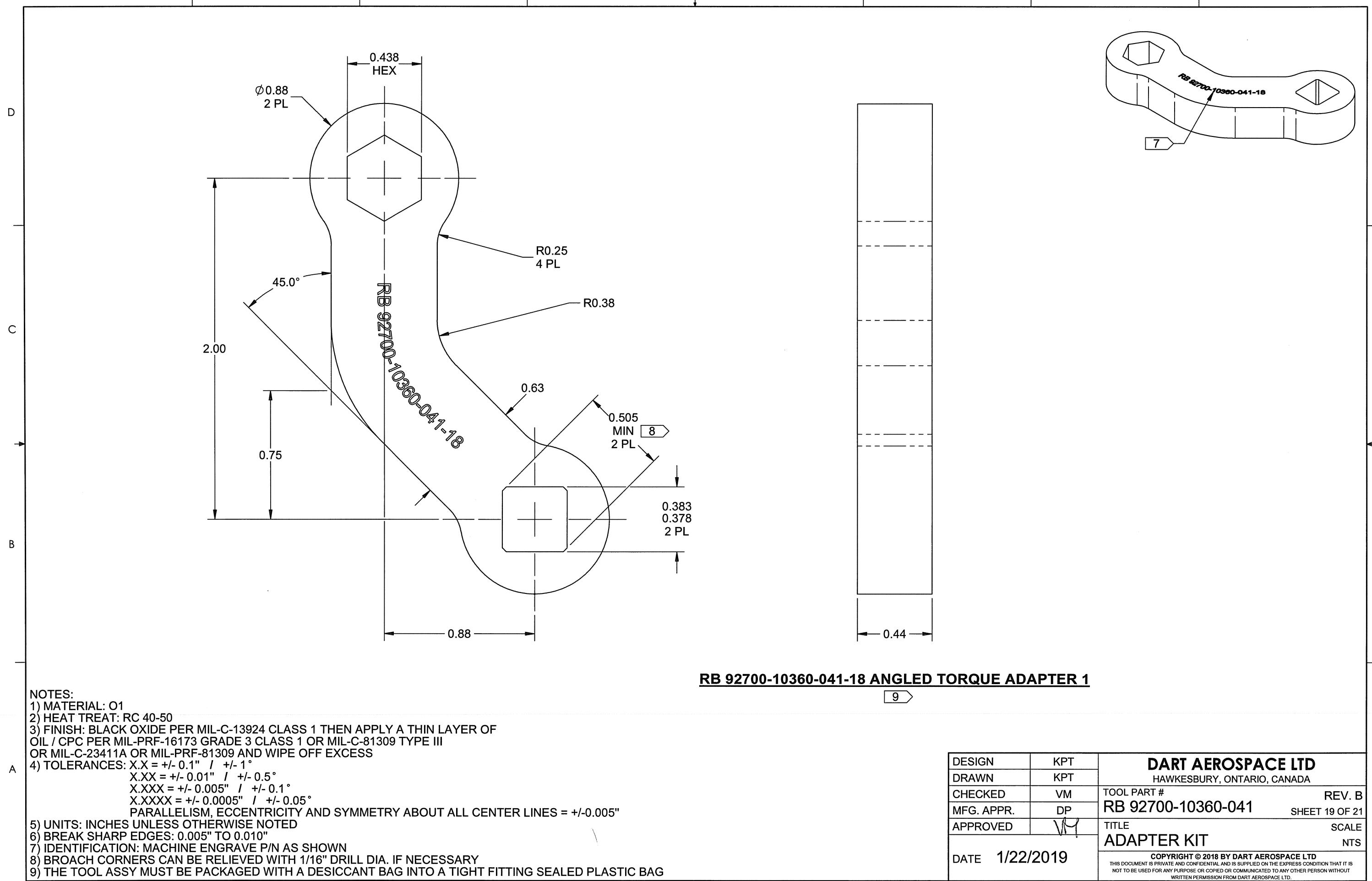


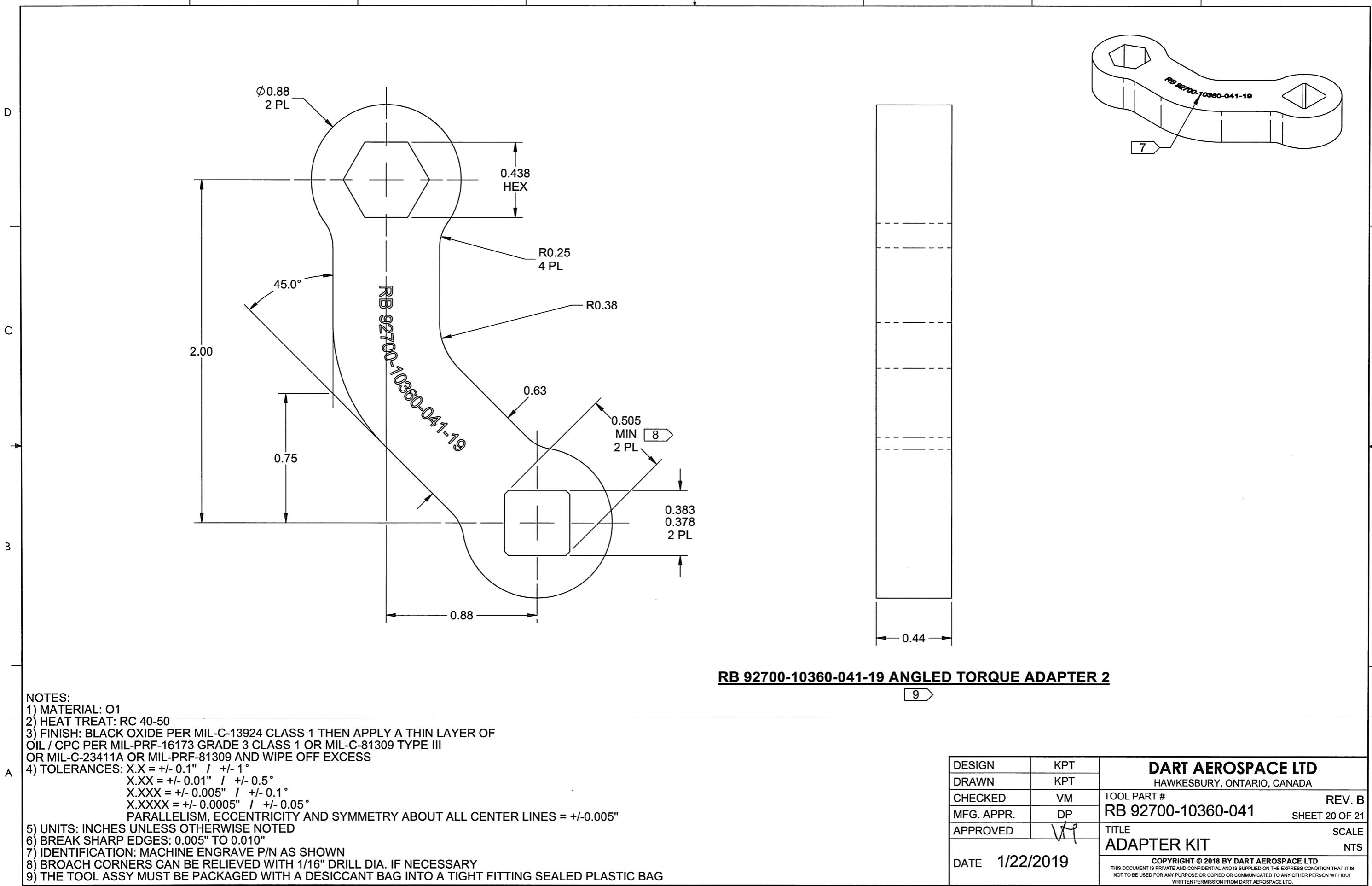


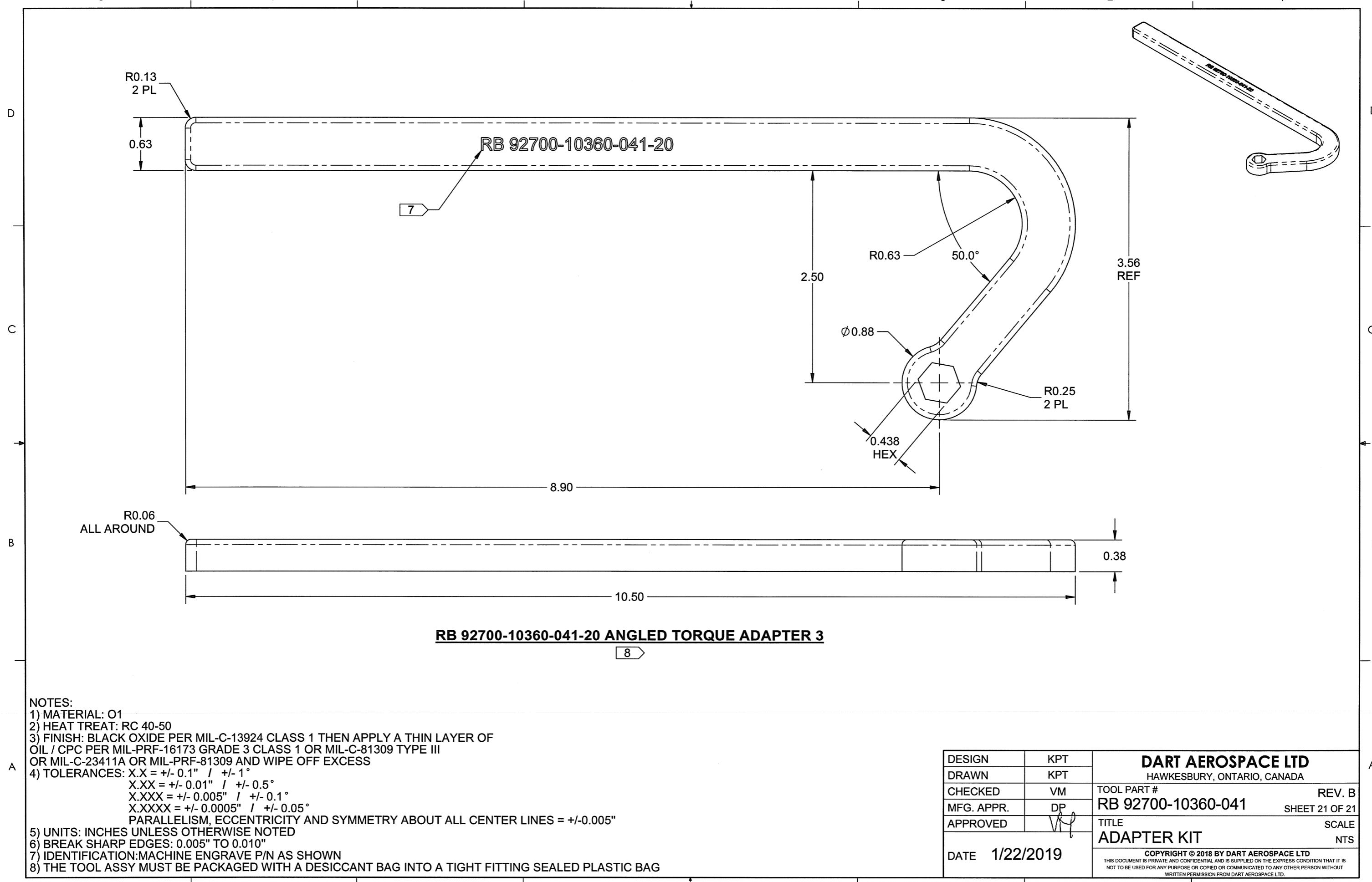












DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 21 OF 21
APPROVED	VJ	TITLE	SCALE
		ADAPTER KIT	NTS
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